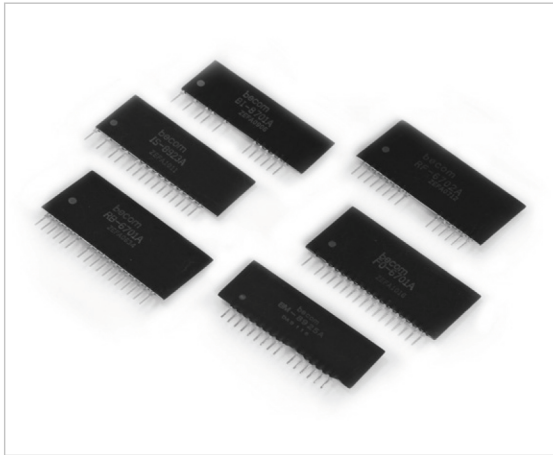


General Specifications Module

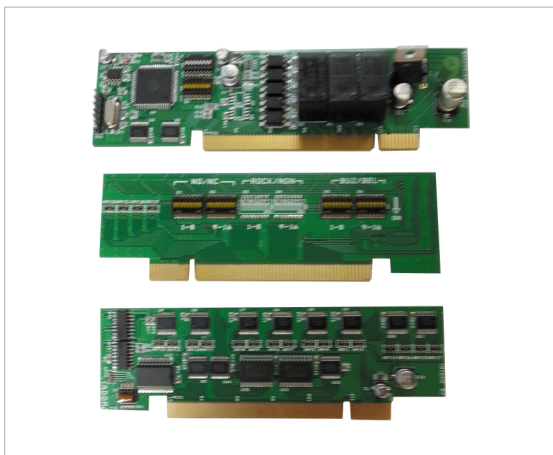


1. Circuit Module

SAM IN Annunciator System is using the uniquely developed HIC micro module in all annunciators. This micro module system has a various and remarkable advantage of the operation reliability, the low power consumption, the reduction of the size and the weight, etc..

All Micro Module have model No. as below.

Model No.	Function	Description
BI-8701A	Common Module (BA,IS,MO,BAT)	Control Module
BA-8923A	Basic Sequence	Logic Module
IS-8923A	Inspection Sequence	Logic Module
BM-8925A	Mo Sequence	Logic Module
RF-6702A	Common Module (RI, FO)	Control Module
FO-6701A	Firstout Sequence	Logic Module
RB-6701A	Ring Back Sequence	Logic Module



2. Multi-Function Module

Multi-Function Annunciator system are applying multi-function module where is developed from Samin.

These multi-function module will load sequence of Isa 18.1 Standards in basic and according to field conditions they will select and they will be able to use.

RS485 communication functions will be loaded and there is a possibility which they will read an input signal in RS485 communication sources.

Also will read Dry contact input signal and will contact will be able to output and in RS485 communication sources and PLC or DCS and communication there is a possibility of doing

These Multi-Function module could be satisfied the demand condition of the customer in program fringe lands which are simple.

Model No.	Function	Description
SAX-CPU	A, M, Ring Back Firstout	Control Module
SAX-LOGIC	A, M, Ring Back Firstout	Logic Module